

ACRYLITE® Multi-skin and Corrugated Sheet

ACRYLITE® Load Chart

lb/ft ²	15	20	25	30	35	40	45	50	55	60
Support Spacing required (in inches)										
ACRYLITE® acrylic multi-skin sheet										
8 mm ACRYLITE® Resist high impact acrylic double-skin sheet	106	86	74	67	63	60				
16 mm ACRYLITE® Resist high impact acrylic double-skin sheet	not required	157	122	110	102	98	94	86	82	78
32 mm ACRYLITE® Resist high impact acrylic quad-skin sheet	not required	not required	224	165	145	130	122	114	106	102
16 mm ACRYLITE® Alltop high impact acrylic double-skin sheet	200	165	137	114	98	86	78	70	67	63
8 mm ACRYLITE® Heatstop high impact acrylic double-skin sheet	106	86	74	67	63	60				
16 mm ACRYLITE® Heatstop high impact acrylic double-skin sheet	not required	157	122	110	102	98	94	86	82	78
ACRYLITE® acrylic wave profile										
3 mm ACRYLITE® Resist high impact acrylic wave profile	40	30	26	23	18	14				
3 mm ACRYLITE® Heatstop high impact acrylic wave profile	40	30	26	23	18	14				

Note: Maximum support spacing is measured in the direction parallel to the sheets ribs.

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Certified to DIN EN ISO 9001 (Quality) and DIN EN ISO 14001 (Environment).

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ACRYLITE® Selection Chart

ACRYLITE® acrylic multi-skin sheet	ACRYLITE® Resist			
	8 mm ACRYLITE® Resist UV transmitting high impact acrylic double-skin sheet	8 mm ACRYLITE® Resist high impact acrylic double-skin sheet	16 mm ACRYLITE® Resist high impact acrylic double-skin sheet	32 mm ACRYLITE® Resist high impact acrylic quad-skin sheet
Light Transmittance (Clear)	84%	84%	clear - 86% clear diffused - 84%	76%
Light Transmittance (Other Colors)	N/A	light white - 62%	light white - 62% bronze - 53% solar cool white - 37% enviro cool white - 10%	light white - 64%
UV Blocking	no	yes	yes	yes
Patented No Drip	yes	yes	yes	yes
Anti-Algae	no	no	yes	no
Energy Values				
R-Value	1.78°F/BTU•hr•ft²	1.78°F/BTU•hr•ft²	2.04°F/BTU•hr•ft²	3.57°F/BTU•hr•ft²
U-Value	3.4 W/m²K (0.56 BTU/hr•ft²•°F)	3.4 W/m²K (0.56 BTU/hr•ft²•°F)	2.5 W/m²K (0.49 BTU/hr•ft²•°F)	1.6 W/m²K (0.49 BTU/hr•ft²•°F)
New Product Warranty				
Light Transmission Warranty (Clear)	yes	yes	yes	yes
No Yellowing Warranty	yes	yes	yes	yes
Hail Warranty	yes	yes	yes	yes
Geometry				
Thickness	8 mm (5/16")	8 mm (5/16")	16 mm (5/8")	32 mm (1 1/4")
Rib Spacing	16 mm (5/8")	16 mm (5/8")	32 mm (1 1/4")	32 mm (1 1/4")
Width	1200 mm (47 1/4")	1200 mm (47 1/4")	1200 mm (47 1/4")	1230 mm (48 7/16")
Length	up to 10973 mm (36 ft)	up to 10973 mm (36 ft)	up to 10973 mm (36 ft)	up to 7340 mm (24 ft)
Approximate Area Weight	3.4 Kg/m² (0.7 lb/ft²)	3.4 Kg/m² (0.7 lb/ft²)	4.6 Kg/m² (~1 lb/ft²)	6.4 Kg/m² (1.3 lb/ft²)
Weighted Sound Reduction Index	23 dB	23 dB	24 dB	24 dB
Minimum Cold-Forming Radius	48"	48"	96"	not recommended
Coefficient of Heat Expansion (α)	0.09 mm/m °C (0.00005 in/in/°F)	0.09 mm/m °C (0.00005 in/in/°F)	0.09 mm/m °C (0.00005 in/in/°F)	0.09 mm/m °C (0.00005 in/in/°F)
Expansion Due to Heat and Moisture	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)
Maximum Service Temperature	70°C (160°F)	70°C (160°F)	70°C (160°F)	70°C (160°F)
Flammability				
ASTM D-635 (Rate of Burn)	C2/CC2	C2/CC2	C2/CC2	C2/CC2
CAN/ULC-S102.2 (Flame Spread Classification)	< 150	< 150	< 150	< 150
DIN 4102 (Combustibility)	B2	B2	B2	B2
ASTM D-1929 (Self Ignition Temperature)	830°F	830°F	830°F	830°F
ASTM D-2843 (Smoke Density Rating)	8.1%	8.1%	7.0%	8.5%

Values are approximate

ACRYLITE® Selection Chart

ACRYLITE® acrylic multi-skin sheet	ACRYLITE® Alltop		ACRYLITE® Heatstop	
	16 mm ACRYLITE® Alltop high impact acrylic double-skin sheet	16 mm ACRYLITE® Alltop UV transmitting high impact acrylic double-skin sheet	8 mm ACRYLITE® Heatstop high impact acrylic double-skin sheet	16 mm ACRYLITE® Heatstop high impact acrylic double-skin sheet
Light Transmittance (Clear)	89%	89%	N/A	N/A
Light Transmittance (Other Colors)	N/A	N/A	cool blue white - 28%	cool blue white - 28%
UV Blocking	yes	no	yes	yes
Patented No Drip	yes	yes	yes	yes
Anti-Algae	no	no	no	yes
Energy Values				
R-Value	2.04°F/BTU•hr•ft²	2.04°F/BTU•hr•ft²	1.78°F/BTU•hr•ft²	2.04°F/BTU•hr•ft²
U-Value	2.5 W/m²K (0.49 BTU/hr•ft²•°F)	2.5 W/m²K (0.49 BTU/hr•ft²•°F)	3.4 W/m²K (0.56 BTU/hr•ft²•°F)	2.5 W/m²K (0.49 BTU/hr•ft²•°F)
New Product Warranty				
Light Transmission Warranty (Clear)	yes	yes	yes	yes
No Yellowing Warranty	yes	yes	yes	yes
Hail Warranty	yes	yes	yes	yes
Geometry				
Thickness	16 mm (5/8")	16 mm (5/8")	8 mm (5/16")	16 mm (5/8")
Rib Spacing	64 mm (2 1/2")	64 mm (2 1/2")	16 mm (5/8")	32 mm (1 1/4")
Width	1200 mm (47 1/4")	1200 mm (47 1/4")	1200 mm (47 1/4")	1200 mm (47 1/4")
Length	up to 8550 mm (28 ft)	up to 8550 mm (28 ft)	up to 10973 mm (36 ft)	up to 8550 mm (28 ft)
Approximate Area Weight	4.9 Kg/m² (1 lb/ft²)	4.9 Kg/m² (1 lb/ft²)	3.4 Kg/m² (0.7 lb/ft²)	4.6 Kg/m² (~1 lb/ft²)
Weighted Sound Reduction Index	22 dB	22 dB	23 dB	24 dB
Minimum Cold-Forming Radius	not recommended	not recommended	48"	96"
Coefficient of Heat Expansion (α)	0.09 mm/m °C (0.00005 in/in/°F)	0.09 mm/m °C (0.00005 in/in/°F)	0.09 mm/m °C (0.00005 in/in/°F)	0.09 mm/m °C (0.00005 in/in/°F)
Expansion Due to Heat and Moisture	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)
Maximum Service Temperature	70°C (160°F)	70°C (160°F)	70°C (160°F)	70°C (160°F)
Flammability				
ASTM D-635 (Rate of Burn)	C2/CC2	C2/CC2	C2/CC2	C2/CC2
CAN/ULC-S102.2 (Flame Spread Classification)	< 150	< 150	< 150	< 150
DIN 4102 (Combustibility)	B2	B2	B2	B2
ASTM D-1929 (Self Ignition Temperature)	830°F	840°F	830°F	830°F
ASTM D-2843 (Smoke Density Rating)	7.0%	2.0%	8.1%	7.0%

Values are approximate

ACRYLITE® Selection Chart

ACRYLITE® acrylic wave profile	ACRYLITE® Resist	ACRYLITE® Heatstop
	3 mm ACRYLITE® Resist high impact acrylic wave profile	3 mm ACRYLITE® Heatstop high impact acrylic wave profile
Light Transmittance (Clear)	smooth & prismatic - 90%	N/A
Light Transmittance (Other Colors)	white - 72% sunglass grey - 45% bronze prismatic - 55%	cool blue white - 22%
UV Blocking	yes	yes
Patented No Drip	no	no
Anti-Algae	no	no
Energy Values		
R-Value	0.98°F/BTU·hr·ft²	0.98°F/BTU·hr·ft²
U-Value	6.02 W/m²K (1.06 BTU/hr·ft²·°F)	6.02 W/m²K (1.06 BTU/hr·ft²·°F)
New Product Warranty		
Light Transmission Warranty (Clear)	yes	yes
No Yellowing Warranty	yes	yes
Hail Warranty	yes	yes
Geometry		
Thickness	3 mm (1/8")	3 mm (1/8")
Rib Spacing	N/A	N/A
Width	1045 mm (41.1")	1045 mm (41.1")
Length	up to 4900 mm (16 ft)	up to 4900 mm (16 ft)
Approximate Area Weight	3.3 Kg/m² (0.7 lb/ft²)	3.3 Kg/m² (0.7 lb/ft²)
Weighted Sound Reduction Index	22 dB	22 dB
Minimum Cold-Forming Radius	48"	48"
Coefficient of Heat Expansion (α)	0.08 mm/m °C (0.00005 in/in/°F)	0.08 mm/m °C (0.00005 in/in/°F)
Expansion Due to Heat and Moisture	6 mm/m (1/16"/ft)	6 mm/m (1/16"/ft)
Maximum Service Temperature	70°C (160°F)	70°C (160°F)
Flammability		
ASTM D-635 (Rate of Burn)	C2/CC2	C2/CC2
CAN/ULC-S102.2 (Flame Spread Classification)	< 150	< 150
DIN 4102 (Combustibility)	B2	B2
ASTM D-1929 (Self Ignition Temperature)	750°F	750°F
ASTM D-2843 (Smoke Density Rating)	3.8%	3.8%

Values are approximate