

ACRYLITE® Satince optimum light diffusion
WD300 Tube

Properties

	Parameter	Unit	Standard	ACRYLITE® 7H
Mechanical properties				
Tensile Modulus	1 mm/min	MPa	ISO 527	3200
Stress @ Break	5 mm/min	MPa	ISO 527	76
Strain @ Break	5 mm/min	%	ISO 527	5.5
Charpy Impact Strength	23°C	kJ/m ²	ISO 179/1eU	20
Thermal Properties				
Vicat Softening Temperature	B / 50	°C	ISO 306	103
Glass Transition Temperature		°C	ISO 11357	112
Temp. of Deflection under Load	0.45 MPa	°C	ISO 75	100
Temp. of Deflection under Load	1.8 MPa	°C	ISO 75	95
Coeff. of Linear Therm. Expansion	0 - 50°C	E-5 /°K	ISO 11359	8
Fire Rating			DIN 4102	B2
Flammability UL 94	1.6mm	Class	IEC 707	HB
Optical Properties				
Luminous transmittance	d=3mm			
	D 65	%	ISO 13468-2	See chart below
Refractive Index			ISO 489	1.49

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

Properties

	Outside Diameter	Wall Thickness	Light Transmission
WD300	2"	0.118"	30%
	4"	0.118"	30%
	6"	0.118"	30%
	8"	0.118"	30%
	10"	0.138"	27%
	12"	0.157"	25%

Roehm America LLC
Acrylic Products

1796 Main Street
Sanford, ME 04073
USA

www.acrylite.co
www.roehm.com

1-855-202-7467
info@acrylite.co

Röhm GmbH and its affiliates are a worldwide manufacturer of PMMA products sold under the PLEXIGLAS® trademark on the European, Asian, African and Australian continents and under the ACRYLITE® trademark in the Americas.

Fire Precautions

ACRYLITE® sheet is a combustible thermoplastic. Precautions should be taken to protect this material from flames and high heat sources. ACRYLITE® sheet usually burns rapidly to completion if not extinguished. The products of combustion, if sufficient air is present, are carbon dioxide and water. However, in many fires sufficient air will not be available and toxic carbon monoxide will be formed, as it will when other common combustible materials are burned. We urge good judgement in the use of this versatile material and recommend that building codes be followed carefully to assure it is used properly.

Compatibility

Like other plastic materials, ACRYLITE® sheet is subject to crazing, cracking or discoloration if brought into contact with incompatible materials. These materials may include cleaners, polishes, adhesives, sealants, gasketing or packaging materials, cutting emulsions, etc. See the Tech Briefs in this series for more information, or contact your ACRYLITE® sheet Distributor for information on a specific product.

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